

DATA SHEET

15 FRAME PLUNGER PUMPS

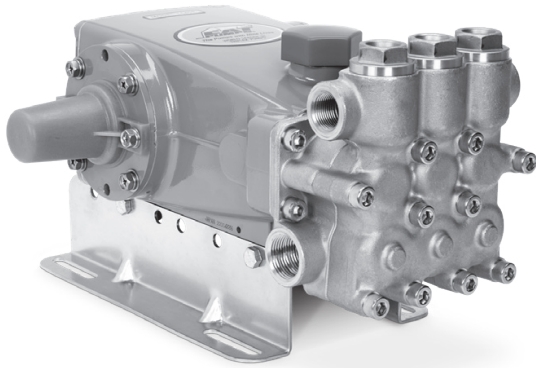


**Brass
Model
1740**

**Flushed
Model
1740C**

**Flushed
Model
1741**

**Stainless Steel
Flushed Model
1741C**



Model 1740 Shown
(Mounting rails sold separately)

FEATURES

- Triplex plunger design ensures high efficiency and low pulsation.
- Special high-density, polished, concentric plungers provide a true wear surface and extended seal life.
- Preset low-pressure seals provide secondary protection against external leaks and require no packing adjustment.
- Models 1740C and 1741C offers an external flush for high-temperature or low-lubricity fluids.
- Belt-driven option provides precision flow setting.
- Direct-drive option offers a compact footprint for electric motors with a NEMA or IEC frame, or SAE hydraulic motors with a bell housing/flexible coupler assembly.
- Pump comes standard with NBR seals. Alternative seal materials are available for higher temperature or chemical compatibility.

SPECIFICATIONS

	U.S. Measure	Metric Measure
Flow	16.0 gpm	60.5 lpm
Pressure Range	100 - 1233 psi	6.9 - 85 bar
Pump RPM*	1180 rpm	1180 rpm
Inlet Pressure Range	Flooded to 70 psi	Flooded to 4.8 bar
Max. Liquid Temp. (NBR)	140° F	60° C
Alternate seals available for higher temperatures up to 82° C (180° F)		
Bore	1.181"	30 mm
Stroke	0.984"	25 mm
Crankcase Capacity	42 oz.	1.26 l
Inlet Ports (2)	1" NPT(F)	1" NPT(F)
Flush Ports (2) (1740C, 1741C)	1/8" NPT(F)	1/8" NPT(F)
Discharge Ports (2)	3/4" NPT(F)	3/4" NPT(F)
Pulley Mounting	Either Side	Either Side
Shaft Diameter	1.181"	30 mm
Weight	42.6 lbs.	21 kg
Dimensions	14.57 x 12.99 x 6.42"	370 x 330 x 163 mm

*Pump minimum is 100 RPM.

ALTERNATIVE SEAL CONFIGURATION

MATERIAL	SUFFIX CODE	MAXIMUM TEMPERATURE	
NBR	—	140°F	(60°C)
FPM	.0110	180°F	(82°C)
EPDM	.0220	160°F	(71°C)

DETERMINING THE PUMP R.P.M.	Rated gpm	=	"Desired" gpm
	Rated rpm	=	"Desired" rpm
DETERMINING THE REQUIRED H.P.	Hp (Electric Brake)	=	$\frac{\text{gpm} \times \text{psi}}{1460}$
	DETERMINING MOTOR PULLEY SIZE	$\frac{\text{Motor Pulley O.D.}}{\text{Pump rpm}}$	= $\frac{\text{Pump Pulley O.D.}}{\text{Motor rpm}}$

Refer to pump **Service Manual** for repair procedure and additional technical information.

PARTS LIST

ITEM	1740		1741		DESCRIPTION	QTY
	1740C	MATL	1741C	MATL		
5	49651	S	49651	S	Screw, HHC Sems (M8x20) (See Tech Bulletin 074, 128)	8
8	134805	ALE	134805	ALE	Cover, Bearing (siehe Tech Bulletin 118, 128)	2
9	855043	FBR	815281	FBR	Shim, Split 2-Piece (See Tech Bulletin 128)	0-2
10	11340	NBR	11340	NBR	O-Ring, Bearing Cover - 70D	2
11	43495	NBR	43495	NBR	Seal, Oil, Crankshaft - 70D	2
12	855044	S	855044	S	Shim, Split, 2-Piece (See Tech Bulletin 128)	0-2
15	39060	STL	39060	STL	Bearing, Roller	2
20	48600	TNM	48600	TNM	Rod, Connecting Assembly (See Tech Bulletin 074)	3
25	670009	FCM	670009	FCM	Crankshaft, Dual-End (M25)	1
32	43211	ABS	43211	ABS	Cap, Oil Filler	1
33	14177	NBR	14177	NBR	O-Ring, Filler Cap - 70D	1
37	92241	PC	92241	PC	Gauge, Oil, Bubble with Gasket - 80D (See Tech Bulletin 074)	1
38	44428	NBR	44428	NBR	Gasket, Flat, Oil Gauge - 80D	1
40	92542	S	92542	S	Screw, HHC Sems (M6x20) (See Tech Bulletin 074)	4
48	25625	STCP	25625	STCP	Plug, Drain (1/4"x19 BSP)	1
49	23170	NBR	23170	NBR	O-Ring, Drain Plug - 70D	1
50	133576	ALE	133576	ALE	Cover, Rear (See Tech Bulletin 118)	1
51	44834	NBR	44834	NBR	O-Ring, Rear Cover - 70D	1
53	134858	ALE	134858	ALE	Crankcase (Includes Guide Pins) (See Tech Bulletin 118, 128)	1
54	27488	S	27488	S	Pin, Guide	2
64	43507	CM	43507	CM	Pin, Crosshead	3
65	48933	SHS	49611	SS	Rod, Plunger (Center)	1
66	48931	SHS	49609	SS	Rod, Plunger (Outside)	2
69	126596	STCP R	126596	STCP R	Washer, Oil Seal	3
70	43500	NBR	43500	NBR	Seal, Oil Crankcase - 80D	3
88	48937	S	48937	S	Washer, Flat	3
90	48938	CC	48938	CC	Plunger, Ceramic (M30x65)	3
98	46730	NBR	46730	NBR	Washer, Seal - 90D	3
99	† 48201	SS	48201	SS	Retainer, Plunger (See Tech Bulletin 074)	3
100	48936	PVDF	48936	PVDF	Retainer, Seal	3
106	49067	NBR	—	—	Seal, LPS with S-Spring	3
	—	—	49616	NBR	Seal, LPS with SS-Spring	3
110	48940	FBB	49614	SS	Manifold, Inlet	1
	49853	FBB	134147	SS	Manifold, Inlet Flushed [1/8" NPT(F) Port]	1
112	123903	NBR	123903	NBR	O-Ring, Inlet Manifold - 90D	3
117	49044	S	49044	S	Screw, HSH (M10x25) (See Tech Bulletin 074)	4
125	48944	SNG	—	—	Seal, HPS with Stainless Steel	3
	—	—	49619	STG	Seal, HPS, Assembly 2-Piece with SS-Support	3
155	123903	NBR	123903	NBR	O-Ring, Spacer - 90D	3
157	48946	BB	49621	SS	Spacer, HPS	3
163	26143	NBR	26143	NBR	O-Ring, Seat - 80D	6
164	48951	S	49626	SS	Seat	6
166	48686	SS	48686	SS	Valve	6
167	48687	SS	48687	SS	Spring	6
168	48994	PVDF	48994	PVDF	Retainer, Spring	6
170	123764	S	49627	SS	Washer, Spring Retainer	6
172	17629	NBR	17629	NBR	O-Ring, Valve Plug - 80D	3
174	48952	FBB	49628	SSZZ	Plug, Valve (See Tech Bulletin 074)	3
185	48948	FBB	49623	SS	Manifold, Discharge	1
188	87952	S	87952	S	Screw, HSH (M10x55) (siehe Tech Bulletin 074)	10
250	855046	NY	—	—	Protector, Shaft with 2 Screws TN 126544 (See Tech Bulletin 128)	1
	—	—	855047	NY	Protector, Shaft with 2 Screws TN 125753 (See Tech Bulletin 128)	1

Bold part numbers are unique to a particular pump model.

Italics are optional items. † Production parts are different than replacement parts.

R Components comply with RoHS Directive. For additional technical information see www.catpumps.com/literature/tech-bulletins.

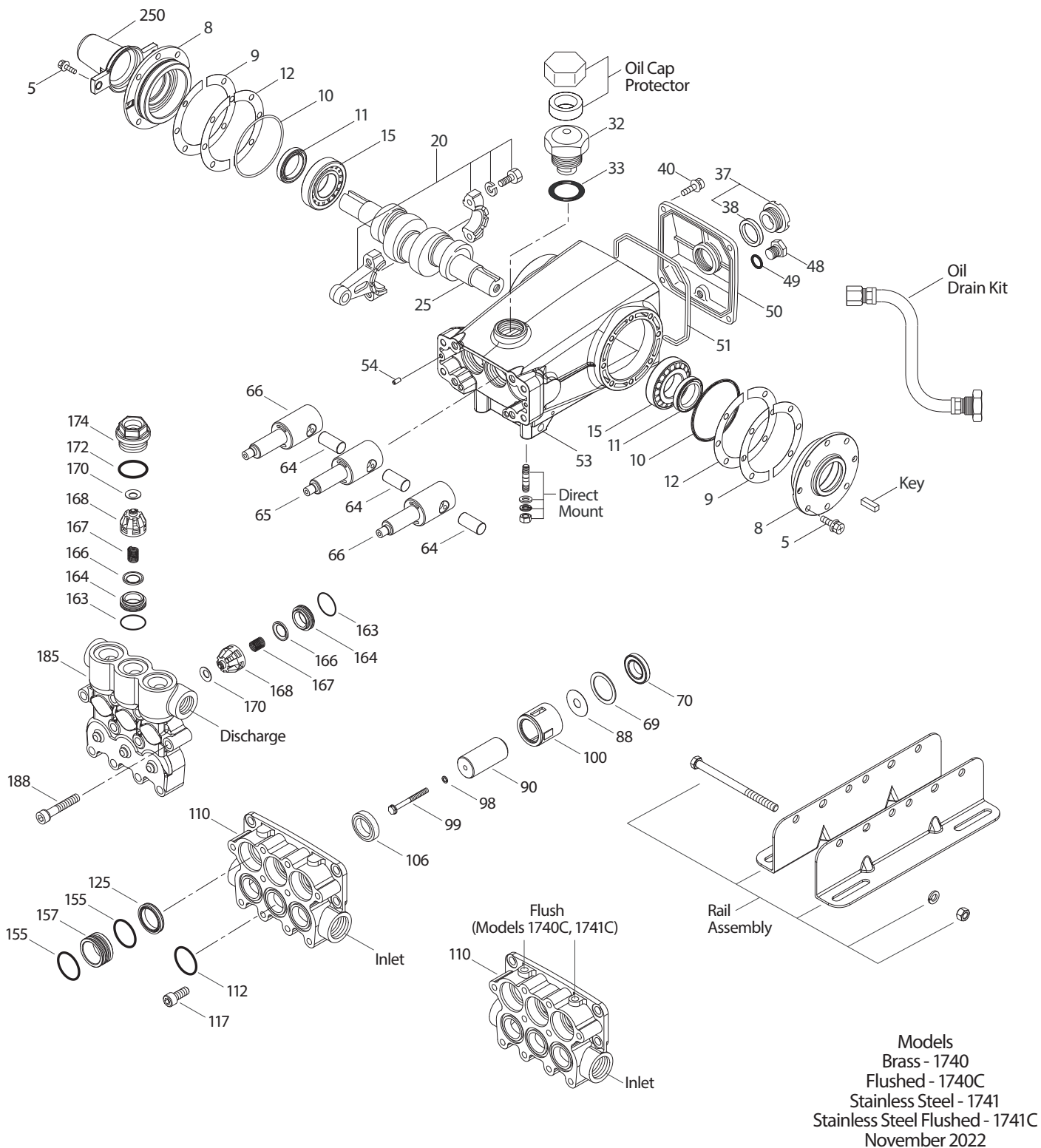
MATERIAL CODES (Not Part of Part Number): ABS=ABS Plastic ALE=Aluminum Epoxy BB=Brass CC=Ceramic CM=Chrome-moly EPDM=Ethylene Propylene Diene Monomer

F=Cast Iron FBB=Forged Brass FBR=Fiber FCM=Forged Chrome-moly FPM=Fluorocarbon NBR=Medium Nitrile (Buna-N) NY=Nylon PC=Poly Carbonate

PE=Polyethylene PVDF=Polyvinylidene Fluoride S=304SS SHS=304SS/High Strength SS=316SS SSZZ=316SS/Zamak SNG=Special Blend (Buna)

STG=Special Blend PTFE White ST4=Special PTFE 4 STCP=Steel/Chrome Plated STL=Steel STZP=Steel/Zinc Plated TNM=Special High Strength

EXPLODED VIEW



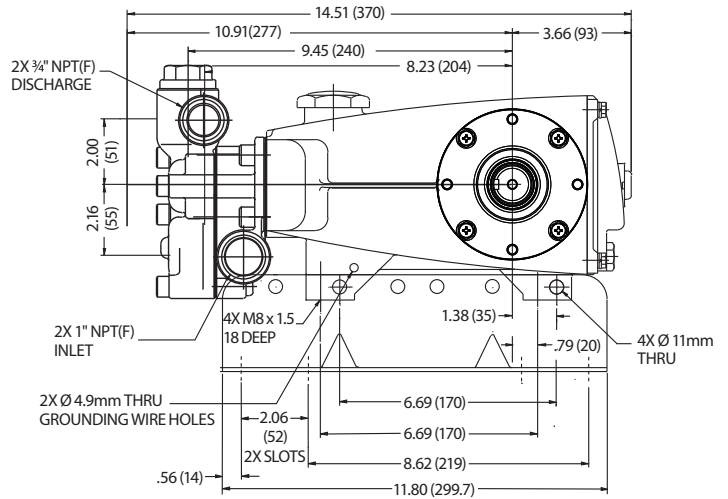
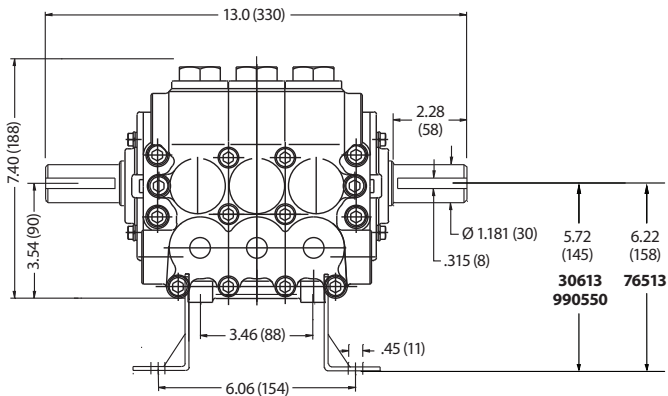
Models
 Brass - 1740
 Flushed - 1740C
 Stainless Steel - 1741
 Stainless Steel Flushed - 1741C
 November 2022

OPTIONAL PARTS AND ACCESSORIES

PART	DESCRIPTION	QTY
30716	Key (8 x 7 x 43)	1
126609	Assembly, Rail	1
30264	Mount, Direct	1
828710	Protector, Oil Cap	1
34334	Kit, Oil Drain	1

SERVICE PARTS

PART	DESCRIPTION	QTY
31770	Kit, Seal (Models 1740, 1740C)	1
31430	Kit, Seal (Models 1741, 1741C)	1
31775	Kit, Valve (Models 1740, 1740C)	2
31450	Kit, Valve (Models 1741, 1741C)	2
6107	Oil, Bottle (0,62 l / 21 oz) ISO 68 Hydraulic	2
6124	Gasket, Liquid (0,1 l / 3 oz)	1
6119	Lubricant, Anti-seize (0,06 l) (Models 1741, 1741C)	1
701931	Sealant, Silicone (See Tech Bulletin 100) (Model 1740)	1
816863	Head, Complete with NBR Seals and O-Rings (1740)	1
818443	Head, Complete with NBR Seals and O-Rings (1741)	1



Models 1740, 1740C, 1741, 1741C

SEAL KITS One (1) seal kit required per pump

PUMP MODELS	NBR (STD)	FPM (.0110)	EPDM (.0220) ◆
1740,1740C	31770	76430	—
1741, 1741C	31430*	76430	77321

ITEM (Included in Seal Kits)				DESCRIPTION	QTY
98	46730	48394	48432	Washer, Seal	3
106	49067			Seal, LPS with S-Spring (Models 1740, 1740C)	3
	702939	702939		Seal, LPS with NIH-Spring (Models 1740, 1740C)	3
	49616		702939	Seal, LPS with SS-Spring (Models 1741, 1741C)	3
112	123903	76903	701973	O-Ring, Inlet Manifold	3
125	48944			Seal, HPS (Models 1740, 1740C)	3
	49619	49619	702945	Seal, HPS, Assembly 2-Piece with SS-Support (Models 1741, 1741C)	3
155	123903	76903	701973	O-Ring, Spacer	6

◆ Silicone oil/grease required *Review material codes for individual items (STG maybe used as an alternative)

VALVE KITS Two (2) valve kit required per pump

PUMP MODELS	NBR (STD)	FPM (.0110)	EPDM (.0220) ◆
1740,1740C	31775	76775	—
1741, 1741C	31450	76450	77331

ITEM (Included in Valve Kits)				DESCRIPTION	QTY
163	26143	14331	701660	O-Ring, Valve Seat	3
164	48951	48951		Seat (Models 1740, 1740C)	3
	49626	49626	49626	Seat (Models 1741, 1741C)	3
166	48686	48686	48686	Valve	3
167	48687	48687	48687	Spring	3
168	48994	48994	48994	Retainer, Spring	3
170	123764	123764		Washer, Spring Retainer (Models 1740, 1740C)	3
	49627	49627	49627	Washer, Spring Retainer (Models 1741, 1741C)	3
172	17629	14183	701491	O-Ring, Valve Plug	3

◆ Silicone oil/grease required

CAUTIONS AND WARNINGS

All High Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices could result in personal injury or damage to pump or property. Cat Pumps does not assume any liability or responsibility for the operation of a customer's high pressure system.

Read all CAUTIONS and WARNINGS before commencing service or operation of any high pressure system. The CAUTIONS and WARNINGS are included in each service manual and with each Accessory Data sheet. CAUTIONS and WARNINGS can also be viewed online at www.catpumps.de or can be requested directly from CAT PUMPS.